

**AMENDMENTS TO THE CLAIMS**

The following listing of claims will replace all prior versions and listings of claims in the application.

LISTING OF CLAIMS

1. (Cancelled)
2. (Cancelled)
3. (Original) A weldable ring stud fastener comprising:

a fastener head having a first head thickness greater than 1.5 mm;

an annular weldment area having a second head thickness, the second head thickness is about 20% to about 35% of the first thickness, said annular weldment area having a first exterior radius and said head has an exterior wall having a second exterior radius equal to the first exterior radius;

a solid cylindrical body having an exterior surface having an exterior radius less than the first exterior radius, a portion of the exterior surface being threaded.

4. (Currently Amended) An automotive, stud to structure construction comprising:

a metal laminate comprising a polymer layer;

a fastener head having a first head thickness and a web portion;

an annular weldment area having a second head thickness, said second head thickness being less than the first head thickness, said annular weldment area having a first exterior radius and said head has an exterior wall having a second exterior radius equal to the first exterior radius;

a solid cylindrical shank having an exterior surface, a portion of the exterior surface being threaded;

an annular weldment disposed between and coupling the weldable fastener to the metal laminate; wherein the shank has a first failure load, and the web has a second failure load greater than the first failure load and wherein the annular weldment has a third failure load greater than the first failure load.

5. (Cancelled)

6. (Original) The stud to structure construction according to Claim 4 wherein the laminate comprises first and second metallic layers, said polymer layer being disposed between the first and second layers.

7. (Original) The stud to structure construction according to Claim 4 wherein the weldment is partially disposed between the first and second metallic layers.

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8. (Currently Amended) A weld stud comprising:
a longitudinally elongated solid threaded shank;
a laterally enlarged head extending from an end of the shank, said head having a first thickness is greater than 1.5 mm; and
a substantially annular section longitudinally extending from the head opposite the shank, the annular section having a second thickness ~~being less than the first thickness~~ about 20% to about 35% of the first thickness; and
wherein a welding edge of the annular section is substantially flat along a lateral plane substantially parallel to a lateral plane of the head, prior to welding and wherein said head has an exterior wall having a first exterior radius and said annular weldment area has a second exterior radius equal to the first exterior radius.
9. (Original) The weldable fastener according to Claim 8 wherein said shank comprises a weakened section position adjacent to said head.
10. (Cancelled)